

In The Specification:

Please replace the paragraph at page 15, line 27 - page 16, line 5 with the following.

In another embodiment, the non-halogenated plasticizer is a thermoplastic copolymer or terpolymer derived from ethylene or propylene and a functional monomer selected from the group consisting of alkyl acrylate, acrylic acid, alkyl acrylic acid, and combinations of two or more thereof. In one embodiment, the functional monomer is selected from alkyl acrylate, acrylic acid, alkyl acrylic acid, and combinations of two [[ore]] or more thereof.

Please replace the paragraph at page 18, lines 19-27 with the following.

In another embodiment, the non-halogenated plasticizer is a terpolymer derived a) an olefin, such as ethylene or propylene, b) a comonomer such as the above described acrylic acids and esters, methacrylic acids and esters and vinyl acetates, and c) carbon monoxide. A useful example of terpolymers are ethylene, vinyl [[acetates]] acetates and carbon monoxide terpolymers. In one embodiment, the terpolymer comprises the polymerization product of a composition comprising (i) about 50 to about 88, or about 50 to about 77 percent by weight ethylene, (ii) about 10 to about 45, or about 18 to about 35, percent by weight of a monomer(s) selected from the group consisting of vinyl acetate, vinyl acrylate, and mixtures thereof, and (iii) about 2 to about 20, or about 5 to about 15 percent by weight carbon monoxide, wherein the weight percentages are based upon the total weight of the second polymer.

Please replace the paragraph at page 19, line 21 - page 20, line 7 with the following.

In one embodiment, the halogen containing film includes a second plasticizer. In one embodiment, the second plasticizer (C) is present in an amount from about 30 to about 75 parts per hundred parts of (A). In one embodiment, the second plasticizer is an ester containing plasticizer. The plasticizer is a high-boiling solvent or softening agent, usually liquid. In one embodiment, it is an ester made from an anhydride or acid and a suitable alcohol that usually has between 6 to 13 carbon atoms. The plasticizers may be adipate, phosphate, benzoate or phthalate esters, polyalkylene oxides, sulfonamides, etc. The plasticizers include but are not limited to DOA plasticizer (Dioctyl adipate), TEG-EH plasticizer (Triethylene glycol di-2-ethylhexanoate), TOTM plasticizer (Trioctyl trimellitate), triacetin plasticizer (Glyceryl triacetate), TXIB plasticizer (2,2,4,-trimethyl-1,3-pentanediol diisobutyrate), DEP plasticizer (Diethyl phthalate), DOTP plasticizer (Dioctyl terephthalate), DMP plasticizer (Dimethyl phthalate), DOP plasticizer (Dioctyl phthalate), DBP plasticizer (Dibutyl phthalate), polyethylene oxide, toluenesulfonamide, dipropylene glycol benzoate, and the like.